Quality engineering - Made in Germany: functional, robust and reliable

Jungheinrich drive axle and maintenance-free wet-disc brakes with electric parking brake

High visibility in all directions due to unique 'vision window' mast design

Truck design concept giving high productivity with low fuel consumption and high dynamic stability

Rugged Kubota industrial engines with high torque at low revs

4 point cushion mounted drive train giving a low-vibration operators cab area



DFG/TFG 425/430/435

Diesel and LPG forklifts with hydrodynamic drive (Torque Converter) (2,500/3,000/3,500 kg)

Our robust torque converter counterbalance trucks give you high productivity coupled with high reliability in all applications. The simple design of the torque converter drive train allows it to be used in a wide range of rugged and industrial operations; in addition it provides smooth power take up whilst accelerating, producing optimum efficiency at all speeds.

The rugged Kubota engines have been tried and tested throughout the world in harsh environments, including high and low temperatures, high humidity and tough terrains, returning optimum reliability.

Giving the strong benefit of lower fuel consumption and minimal noise. These robust engines are specifically designed for use in fork lift trucks. Giving you outstanding reliability and a long service life.

High levels of efficiency are delivered through the Jungheinrich

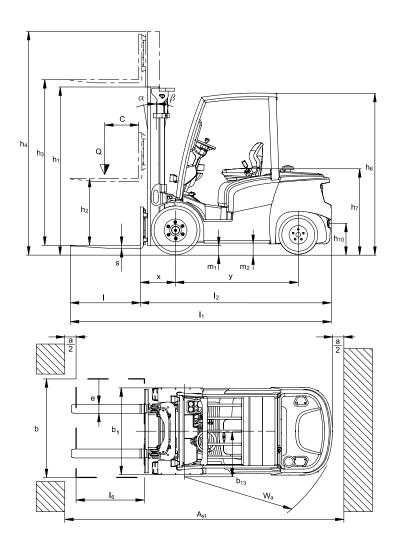
drive axle with integrated, maintenance free wet-disc brakes. Eliminating unnecessary costs associated with brake wear and lowering overall lifetime costs. The enclosed design of the braking system helps protect it by eliminating ingress of water or dust, which is typical in harsh conditions.

The operators cab is designed with the operator in mind. The visibility in all directions is class leading enhancing all round safety, resulting in a safe and productive driver maximising throughput throughout the shift.

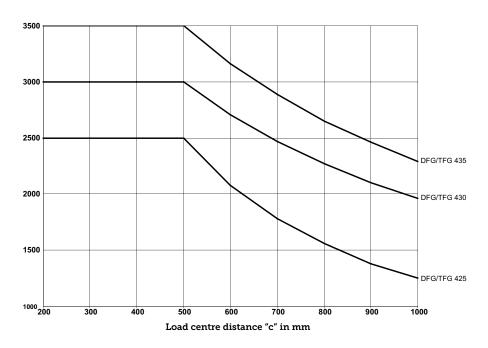
Due to the unique Jungheinrich counterweight design, the centre of gravity is both low and centred between both front and rear the axles. This results in best in class dynamic stability and driving safety without unnecessary external electronic stability systems.



DFG/TFG 425/430/435



Capacity (kg)



DFG/TFG 425/430/435

			Standa	rd mast ty	pes DFG 4	25/DFG 43	0/DFG 43	5/TFG 425	/TFG 430/	TFG 435			
	Lift h ₃	h_1				Free lift		Extended mast height h ₄			Mast tilt forward / back α/β		
	(mm)				(mm)			(mm)			(°)		
		DFG 425 / TFG 425		DFG 435 / TFG 435		DFG 430 / TFG 430	DFG 435 / TFG 435	DFG 425 / TFG 425		DFG 435 / TFG 435	DFG 425 / TFG 425	DFG 430 / TFG 430	DFG 435 / TFG 435
Duplex ZT	2900	2129	2122	2201	150	150	150	3502	3659	3689	6/8	6/8	6/8
	3100	2229	2222	2301	150	150	150	3702	3859	3889	6/8	6/8	6/8
	3300	2329	2322	2401	150	150	150	3902	4059	4089	6/8	6/8	6/8
	3500	2429	2422	2501	150	150	150	4102	4259	4289	6/8	6/8	6/8
	3700	2529	2522	2601	150	150	150	4302	4459	4489	6/8	6/8	6/8
	4000	2679	2672	2751	150	150	150	4602	4759	4789	6/8	6/8	6/8
	4300	2879	2872	2951	150	150	150	4902	5059	5089	6/8	6/8	6/8
	4500	2979	2972	3051	150	150	150	5102	5259	5289	6/8	6/8	6/6
	4700	3075	-	-	150	-	-	5350	-	-	6/6	-	-
	5000	3225	-	-	150	-	-	5650	-	-	6/6	-	-
	5500	3525	-	-	150	-	-	6200	-	-	6/6	-	-
	5800	3675	-	-	150	-	-	6500	-	-	6/6	-	-
	6000	3775	-	-	150	-	-	6700	-	-	6/6	-	-
Duplex ZZ	3100	2194	2187	2266	1614	1448	1497	3680	3839	3869	6/8	6/8	6/8
	3300	2294	2287	2366	1714	1548	1597	3880	4039	4069	6/8	6/8	6/8
	3500	2394	2387	2466	1814	1648	1697	4080	4239	4269	6/8	6/8	6/8
	3700	2494	2487	2566	1914	1748	1797	4280	4439	4469	6/8	6/8	6/8
	4000	2644	2637	2716	2064	1898	1947	4580	4739	4769	6/8	6/8	6/8
Triplex DZ	4400	2094	2087	2166	1514	1348	1397	4980	5139	5169	6/8	6/8	6/6
. [4700	2194	2187	2266	1614	1448	1497	5280	5439	5469	6/6	6/6	6/6
	5000	2294	2287	2366	1714	1548	1597	5580	5739	5769	6/6	6/6	6/6
	5500	2494	2487	2566	1914	1748	1797	6080	6239	6269	6/6	6/6	6/6
	6000	2694	2687	2766	2114	1948	1997	6580	6739	6769	6/6	6/6	6/6
	6500	2894	2887	2966	2314	2148	2197	7080	7239	7269	6/6	6/6	6/6
	7000	3094	3087	3166	2514	2348	2397	7580	7739	7769	6/6	6/6	6/6
	7500	3294	3287	3366	2714	2548	2597	8080	8237	8269	6/6	6/6	6/6

Technical data in line with VDI 2198

	1.1	Manufacturer (chart form)				lungheinrich			
	1.1	Manufacturer (short form) Model			DFG 425	Jungheinrich DFG 430	DFG 435		
<u>و</u>	1.3	1			Diesel		DFG 433		
dentification	1.4	Drive							
ific	1	Manual, pedestrian, stand-on, seated, order picker operation		t	2.5	seat 3	3.5		
ar	1.5	Load capacity/rated load	Q		2.5		3.5		
<u> </u>	1.6	Load centre distance	С	mm	4704)	500	40.03)		
	1.8	Load distance	Х	mm	4721)	4932)	4982)		
v	1.9	Wheelbase	У	mm	1,650	1,700	1,780		
Weights	2.1	Service weight		kg	3,660	4,190	4,570		
ej.	2.2	Axle load, w. load, front / rear		kg	5,480 / 680	6,390 / 800	7,170 / 900		
	2.3	Axle load, w.o. load, front / rear		kg	1,510 / 2,150	1,640 / 2,550	1,710 / 2,860		
Wheels / chassis	3.1	Tyres				Pneumatic			
, Pa	3.2	Tyre size, at front		mm	7.00-12	27x10-12	27x10-12		
\ \	3.3	Tyre size, at rear		mm	6.00x9	6.50x10	6.50x10		
els	3.5	Wheels, number front/rear (x = driven wheels)				2x/2			
Je J	3.6	Track width, front	b ₁₀	mm	990	1,034	1,034		
	3.7	Track width, rear	b ₁₁	mm		940			
	4.1	Tilt of mast/fork carriage forward/backward	α/β	•		6/8			
	4.2	Mast height (lowered)	h ₁	mm	2,129	2,122 150	2,201		
	4.3	Free lift	h ₂	mm					
	4.4	Lift	h ₃	mm		2,900			
	4.5	Extended mast height	h ₄	mm	3,502	3,659	3,689		
	4.7	Height of overhead guard	h ₆	mm	2,175	2,180	2,180		
	4.8	Seat height/stand height	h ₇	mm	1,130	1,135	1,135		
Basic dimensions	4.12	Coupling height	h ₁₀	mm	420	430	430		
ışi	4.19	Overall length	l ₁	mm	3,617	3,768	3,863		
Je	4.20	Length incl. back of forks	l ₂	mm	2,567	2,718	2,813		
l ë	4.21	Total width	b ₁ /b ₂	mm	1,192	1,296	1,296		
. <u>:</u>	4.22	Fork dimensions	s/e/l	mm	40 / 100 / 1,050	45 / 125 / 1,050	50 / 125 / 1,050		
Bas	4.23	Fork carriage ISO 2328, class/type A, B			2A	3A	3A		
	4.24	Fork carriage width	b ₃	mm		1,120			
	4.31	Floor clearance with load under mast	m ₁	mm	106	104	131		
	4.32	Floor clearance centre wheelbase	m ₂	mm	141	155	153		
	4.33	Aisle width for pallets 1000×1200 sideways	Ast	mm	3,987	4,133	4,248		
	4.34	Aisle width for pallets 800×1200 lengthways	Ast	mm	4,187	4,333	4,448		
	4.35	Turning radius	W _a	mm	2,315	2,440	2,550		
	4.36	Smallest pivot point distance	b ₁₃	mm	720	730	750		
	5.1	Travel speed, w. / w.o. load	15	km/h		17 / 18			
data	5.2	Lift speed, w. / w.o. load		m/s	0.55 / 0.57	0.55 / 0.57			
ğ	5.3	Lower speed, w. / w.o. load		m/s		0.55 / 0.55			
) Ce	5.5	Drawbar pull w. / w.o. load		N		18,000			
Jai	5.7	Gradeability laden/unladen		%	24 / 27	20 / 26	18 / 24		
	5.9.2	Acceleration laden/unladen to 15 m		S	5.4 / 4.8	5.6 / 4.8	5.8 / 5		
	5.10	Service brake		3	3.17 1.0	hydraulic	3.0 7 3		
	5.11				hydraulic				
	7.1	Parking brake Engine manufacturer / type			Kubota V2403-M-T				
Combustion engine	7.2	1		kW	36.5				
	17.2	Engine output according to ISO 1585		/min					
	7.3	Rated revolutions per minute No. of cylinders		/111111	2,200 4				
	7.4			3					
	7.4.1	Cubic capacity		cm ³	7.0	2,434	7.0		
Misc.	7.5	Fuel consumption acc. to VDI cycle		l/h	3.2	3.7	3.9		
	8.1	Type of drive control		le e		hydrodynamic			
	8.2	Working pressure for attachments		bar		210			
	8.3	Oil flow for attachments		l/min	40				
	8.4	Sound pressure level at operator's ear according to EN 12053		dB (A)	82				
	8.5	Trailer coupling, model/type DIN				Bolt			
	8.6	Steering				hydraulic			

¹⁾ integrated sideshifter + 12 mm

²⁾ integrated sideshifter + 15 mm

Technical data in line with VDI 2198

	1.1	Manufacturer (short form)				Jungheinrich			
	1.2	Model			TFG 425	TFG 430	TFG 435		
o	1.3	Drive			11 9 725	LPG			
Identification	1.4	Manual, pedestrian, stand-on, seated, order picker operation				seat			
ij	1.5	Load capacity/rated load	Q	t	2.5	3	3.5		
eut	1.6	Load capacity/rated toad		mm	2.5	500	3.3		
ŏ		· ·	С		4721)		40.02)		
	1.8	Load distance	X	mm	4721)	4932)	4982)		
	1.9	Wheelbase	У	mm	1,650	1,700	1,780		
ž	2.1	Service weight		kg	3,640	4,170	4,550		
Weights	2.2	Axle load, w. load, front / rear		kg	5,460 / 680	6,370 / 800	7,150 / 900		
	2.3	Axle load, w.o. load, front / rear		kg	1,490 / 2,150	1,630 / 2,540	1,700 / 2,850		
Wheels / chassis	3.1	Tyres				Pneumatic			
, F	3.2	Tyre size, at front		mm	7.00-12	27x10-12	27x10-12		
~	3.3	Tyre size, at rear		mm	6.00x9	6.50x10	6.50x10		
els	3.5	Wheels, number front/rear (x = driven wheels)				2x/2			
he'	3.6	Track width, front	b ₁₀	mm	990	1,034	1,034		
>	3.7	Track width, rear	b ₁₁	mm		940			
	4.1	Tilt of mast/fork carriage forward/backward	α/β	0		6/8			
	4.2	Mast height (lowered)	h ₁	mm	2,129	2,122	2,201		
	4.3	Free lift	h ₂	mm					
	4.4	Lift	h ₃	mm		2,900			
	4.5	Extended mast height	h ₄	mm	3,502	3,659	3,689		
	4.7	Height of overhead guard	h ₆	mm	2,175	2,180	2,180		
	4.8	Seat height/stand height	h ₇	mm	1,130	1,135	1,135		
ns	4.12	Coupling height	h ₁₀	mm	420	430	430		
Sio	4.19	Overall length	l ₁	mm	3,617	3,768	3,863		
ы	4.20	Length incl. back of forks	l ₂	mm	2,567	2,718	2,813		
ij	4.21	Total width	b ₁ /b ₂	mm	1,192	1,296	1,296		
Basic dimensions	4.22	Fork dimensions	s/e/l		40 / 100 / 1,050	45 / 125 / 1,050	50 / 125 / 1,050		
3as	4.23	Fork carriage ISO 2328, class/type A, B			2A	3A	3A		
_	4.24	Fork carriage width	b ₃	mm		1,120			
	4.31	Floor clearance with load under mast	m ₁	mm	106	104	131		
	4.32	Floor clearance centre wheelbase	m ₂	mm	141	155	153		
	4.33	Aisle width for pallets 1000×1200 sideways	Ast	mm	3,987	4,133	4,248		
	4.34	Aisle width for pallets 800×1200 lengthways	Ast	mm	4,187	4,333	4,448		
	4.35	Turning radius	W _a	mm	2,315	2,440	2,550		
	4.36	Smallest pivot point distance	b ₁₃	mm	720	730	750		
	5.1	Travel speed, w. / w.o. load	D ₁₃	km/h	720	18 / 19	750		
ţ	5.2	Lift speed, w. / w.o. load		m/s	0.58 / 0.6				
ce data	5.3	Lower speed, w. / w.o. load		m/s	0.36 / 0.0	0.55 / 0.55	0.5 / 0.52		
õ		Drawbar pull w. / w.o. load		N		17,000			
Щ	5.5				27 / 27		17 / 24		
Performan	5.7	Gradeability laden/unladen		%	23 / 27	20 / 26			
ř	5.9.2	Acceleration laden/unladen to 15 m		S	5.7 / 5	6.2 / 5.4	6.5 / 5.6		
ď	5.10	Service brake			hydraulic				
	5.11	Parking brake			hydraulic				
_	7.1	Engine manufacturer / type			Kubota WG2503-L				
Combusti engine	7.2	Engine output according to ISO 1585		kW	36.5				
	7.3	Rated revolutions per minute		/min	2,200				
	7.4	No. of cylinders				4			
	7.4.1	Cubic capacity		cm³		2,491			
	7.5.1	Fuel consumption acc. to VDI cycle		kg/h	3.2	3.8	4.3		
Misc.	8.1	Type of drive control				hydrodynamic			
	8.2	Working pressure for attachments		bar		210			
	8.3	Oil flow for attachments		l/min		40			
	8.4	Sound pressure level at operator's ear according to EN 12053		dB (A)	82				
	8.5	Trailer coupling, model/type DIN			Bolt				
	8.6	Steering				hydraulic			

¹⁾ integrated sideshifter + 12 mm

²⁾ integrated sideshifter + 15 mm

DFG/TFG 425/430/435



Standard delivery specification

- Operators cab entry handle on upright of overhead load guard. High visibility overhead load guard suitable, as standard, for containers.
- Hydraulic steering on demand with load sensing technology.
- Steering column with adjustable tilt.
- Travel direction lever mounted on steering column.
- Individual hydraulic levers on the operators dashboard.
- Instrumentation with glare-free display for hour meter and tank capacity. Indicator lights for: engine oil pressure, coolant temperature, battery charge, parking brake, transmission oil temperature, brake fluid level, neutral display, low fuel level warning (diesel), electronic preheating (diesel) and water in the diesel filter.
- Acoustic warning for excess coolant temperature.
- MSG20 faux leather seat with automatic lap belt and mechanical suspension. Setting options: Fore and aft adjustment, backrest tilt and weight adjustment (up to 130 kg).
- Functional storage compartments suitable for everyday use including a drink holder.

- Anti-noise and vibration rubber floor mat.
- Standard automotive pedal layout.
- Wet maintenance-free disc brakes with electric parking brake and audible safety warning.
- Two front halogen spotlights and two brake/rear lights on rear counterweight.
- Hydraulic control valve incorporating load sensing technology.
- Full-flow hydraulic oil filtration with suction and return filtering for maximum oil purity.
- Heavy duty cyclonic air cleaner.
- Oil cooler for torque converter and transmission oil.
- Closed pressurised cooling system.
- Enclosed towbar on counterweight.
- Full length belly plate.

Benefit from the advantages



Entry via a deep, wide step. Large, strong grab handle welded to the overhead guard.



Display in the operator's field of vision



Automotive pedal configuration with non-slip surface.



Optimum view of the load thanks to lift mast design giving ideal visibility.

Powerful and efficient drive concept

- Tried and tested in harsh construction environments, industrial engines from Kubota in diesel and LPG models.
- Sturdy and modern engines. Designed for durability, high load capacity and reliability.
- High torque at low engine revs.
- Engine timing via inclined spurtoothed wheels.
- Engines with low emissions (diesel engines as per Directive 97/68/ EU stage 3A).

Ergonomic operator workstation

- The visibility in all directions is class leading enhancing all round safety.
- Entry via a deep, wide step. The step is clearly visible from the seated position.
- Large, strong grab handle welded to the overhead guard.
- Generous knee and legroom thanks to slim and easily adjustable steering column.
- Ergonomic steering wheel offset to the left.
- Effortless operation with hydraulic power assisted steering.
- Large, level footwell with vibration absorbing floor mat.
- Sturdy hydraulic levers positioned for easy use even when wearing gloves.
- Comfortable operators seat with excellent suspension and numerous adjustment options.
- Displays and switches for additional equipment (e.g. lighting and wipers) are positioned within the operator's reach and field of vision.
- Numerous storage options, such as drink holder, documents clip and a compartment for every day objects.
- Electrically applied parking brake, easily operated at the push of a button.
 Eliminating the usual knock on/knock off lever which restricts access in the knee and entry area.
- Automotive pedal layout with non-slip anti vibration surface.

Mast and hydraulics

- Smooth transitions provided by the mast cushioning system.
- High residual capacity at high lift heights
- High visibility due to unique vision window.

- Flush face mast channels reducing the lost load centre.
- Hydraulic hoses routed for optimum visibility.
- Vision windows in the free lift cylinder cross-member, make it safer to work at higher racking levels.
- Hydraulic control valve incorporating load sensing technology. Due to the lower pressure level, the load sensing system reduces the energy consumption whilst keeping the unnecessary pumping losses to a minimum.

Jungheinrich drive axle with maintenance-free wet-disc brakes

- Axle concept with optimised efficiency for low fuel consumption.
- The oil immersed wet-disc braking system is maintenance-free. There are virtually no service costs (in comparison with conventional drum braking systems).
- No negative effect on braking due to environmental influences or service related downtime due to the enclosed design.

Uncoupled power train

Improved operator comfort and reduction of human vibrations to a minimum through:

- Floating drive unit.
- Drive shaft combination with universal joints.

Enclosed high-performance cooling system with combi cooler

- Heavy duty combi cooler in full aluminium design for engine coolant, converter and transmission oil – without the common plastic manifold which are susceptible to faults.
- Easy to clean with radiator cores of the cooling elements for engine coolant, converter and transmission oil.
- No coolant evaporation due to completely enclosed pressurised system.
- Reliable operation without a reduction in performance even at extreme ambient temperatures.

Easy to maintain and repair

 Optimum access to engine compartment due to 90° opening and L-shaped cover.

- Side sections and floor plate easily detachable without the need for tools.
- Minimal truck downtime thanks to simple, rapid and cost-effective maintenance – expert knowledge not required.
- Use of sturdy, high-quality components.
- No truck-specific diagnostic tools or special software required.
- Large fuel filter with water separator.
- Oil change interval 500 hours.

Reliable, heavy-duty electrical equipment

- Splash-proof electrics, plug and connections.
- Easily accessible at all times, compact fuse box on the operators console in the drivers compartment.

Jungheinrich high-mounted fully floating axle for high degree of passive safety

Even during dynamic travel, outstanding driving stability through reduced pendulum motion is guaranteed by the high pivot point of the steering axle. The risk of tip over is minimised by applying basic physics. Without the additional use of electronic assistance systems.

Optimised counterweight design

- The counterweight design displaces the centre of gravity downwards and forwards.
- The truck's centre of gravity is low and is situated between the front and rear axles.

Additional comfort equipment in different models (optional)

- Windscreen and rear window made of single-pane safety glass.
- Overhead roof panel made of laminated safety glass.
- Heated rear window (with vertical sliding window).
- Wipers and washer system for windscreen and rear window.
- Steel doors with sliding windows.
- Heating including windscreen demisters.
- Panoramic interior mirror.
- Left and right rear view mirrors.
- Armrest.

Benefit from the advantages



Simple, fast and affordable main-



Side sections are easily detachable without tools.



Electrically applied parking brake, easily operated at the push of a



Heating including air demister for windscreen

• Comfort seats in fabric or synthetic

Benefit from our safety and environmental benefits:

- · Automatic hydraulic and travel interlock when the operator leaves the seat. All hydraulic functions and travel are only possible when the seat is occupied.
- · Acoustic warning when the operator's seat is vacated, if the parking brake is not applied.
- Transmission is automatically placed into neutral as soon as operator leaves
- All diesel engines comply with the EU exhaust emissions stage 3A regulations.

Jungheinrich Aktiengesellschaft

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